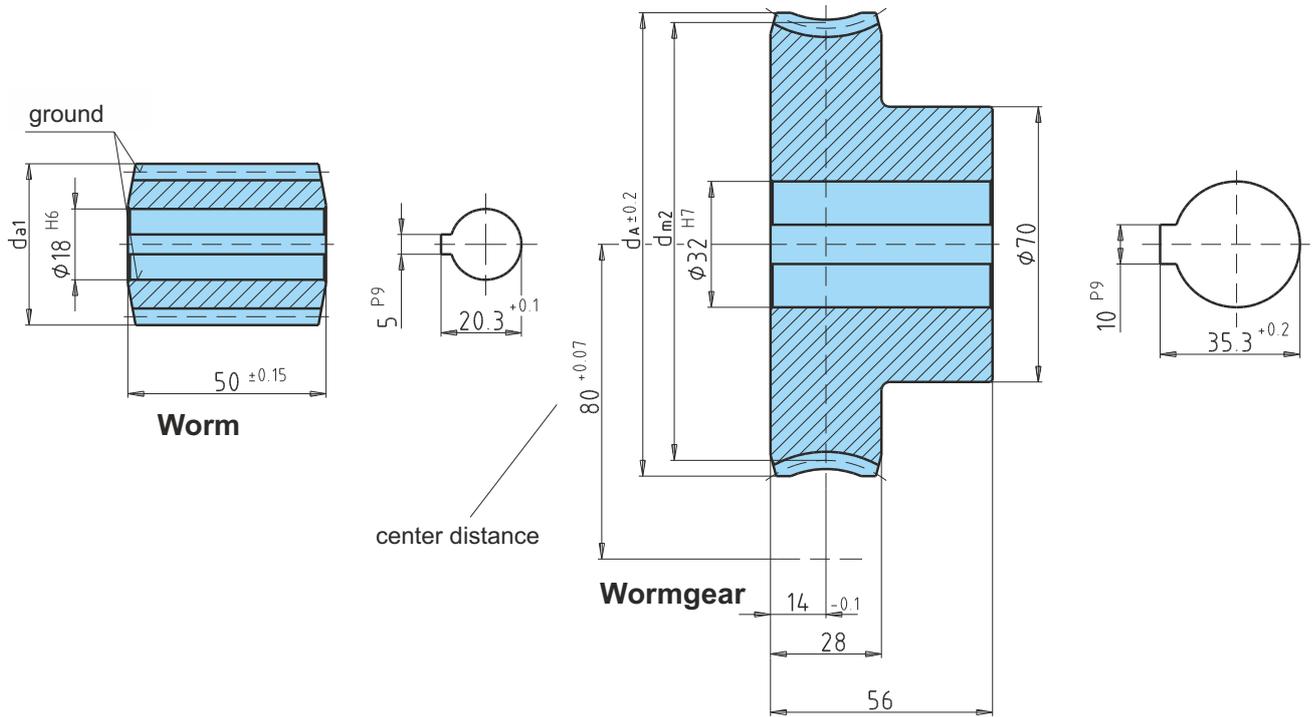


METRIC

## A80 (80 mm center distance)



pressure angle 15°

$i$  = gear ratio  
 $\alpha_m$  = lead angle  
 $m$  = module  
 $z_1$  = number of threads  
 $d_{m1}$  = pitch diameter (worm)

$d_{a1}$  = tip diameter (worm)  
 $z_2$  = No. of teeth  
 $d_{m2}$  = pitch diameter (worm gear)  
 $d_A$  = max. diameter (worm gear)  
 $T_2$  = output torque  
 MG = mineral grease

MO = mineral oil / synthetic grease  
 SO = synthetic oil

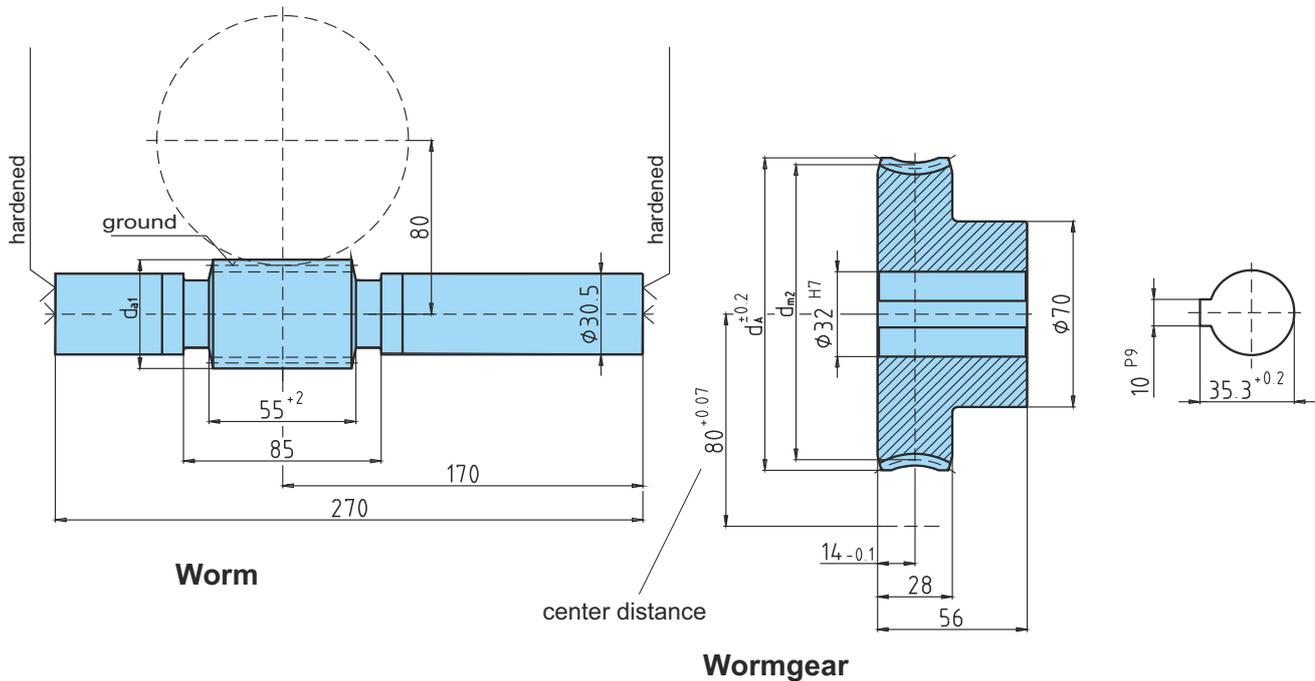
Catalog	$i$	$\alpha_m$	$m$	worm			worm gear			$T_2$ [Nm] No. Bronze		
				$z_1$	$d_{m1}$	$d_{a1}$	$z_2$	$d_{m2}$	$d_A$	MG	MO	SO
A80U7	6.75:1	23°35'	4	4	40	48	27	120	132	150	180	225
A80U12	12:1	16°36'	2.5	4	35	40	48	125	132,5	243	290	365
A80U20	20:1	8°58'	3	2	38.5	44.5	40	121.5	130,5	290	348	435
A80U30	30:1	5°44'	4	1	40	48	30	120	132,5	348	417	522
A80U50	50:1	4°6'	2.5	1	35	40	50	125	132,5	248	297	372
A80U80	80:1	2°9'	1.5	1	40	43	80	120	124,5	213	255	320

All worms and worm gears stocked right hand only, worm made of case hardened and ground steel (HV 620 - 700).

Worm gear made of CuZn40Al2.



## A80 (80 mm center distance)



pressure angle 15°

$i$  = gear ratio  
 $\alpha_m$  = lead angle  
 $m$  = module  
 $z_1$  = number of threads  
 $d_{m1}$  = pitch diameter (worm)

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MG = mineral grease  
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Catalog	$i$	$\alpha_m$	$m$	worm			wormgear			$T_2$ [Nm] No. Bronze		
				$z_1$	$d_{m1}$	$d_{a1}$	$z_2$	$d_{m2}$	$d_A$	MG	MO	SO
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A80U50	50:1	4°6'	2.5	1	35	40	50	125	132,5	248	297	372
A80U80	80:1	2°9'	1.5	1	40	43	80	120	124,5	213	255	320

All worms and worm gears stocked right hand only, worm made of case hardened and ground steel (HV 620 - 700), shafts not hardened.  
 Worm gear made of CuZn40Al2.

Subject to technical changes