

# **INCREMENTAL ENCODER FOR RACK**

#### MAIN FEATURES

Encoder for rack with automatic slack recovery. If compared to an incremental linear system, this type of encoder extremely simplifies linear measurements and overcomes measurement problems on long distance.

Encoder is sealed in a solid aluminium body and integrate a preloading system that allows automatic slack recovery between rack and pinion.

- 3 channel encoder (A / B / Z) up to 2500 ppr
- Power supply up to +30 V DC with several electrical interfaces available
- Up to 220 kHz output frequency
- Cable or connector output

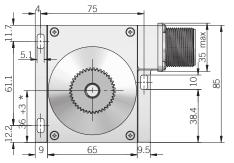


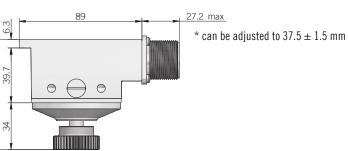


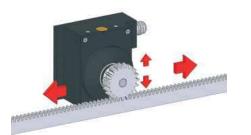


ORDERING CODE	EC	34A	500	S	5/28	P	10	M	. 162	+XXX
	SERIES encoder for rack EC									
	f	lange 34A								
	refer to the	RES ppr 10 ne available	OLUTION O 2500							
	Telef to ti	ie available	•	O PULSE						
		V	vithout zer	o pulse S o pulse Z						
			WILLI ZEI		R SUPPLY					
		(wit	h L electrica	al interface)						
					TRICAL IN					
				IN	IPN open c pu	sh-pull P				
			power sup	plv 5/28V		e driver L S-422 RS				
				. ,			IAMETER			
							mm 10	I Put type		
						cable (sta	ndard lengt			
		pre	ferred cable	lengths 2	/ 3 / 5 / 10 r	n, to be add	ed after out	put type		
							L male cor 2 male cor			
							M	IATING CO	NNECTOR	
							g connecto			
	to be	reported on	iy with conn	ector outpu	t (eg. M.162	z), for matin	g connector	see Access	ories	l

34A







for rack and cogged wheel please refer to Accessories

dimensions in mm

ELECTRICAL SPECIFICAT	LECTRICAL SPECIFICATIONS							
Resolution	from 100 to 2500 ppr							
Power supply <sup>1</sup>	$5 = 4.5 \dots 5.5 \text{ V DC}$ $5/28 = 4.5 \dots 30 \text{ V DC}$ (reverse polarity protection)							
Current consumption without load	100 mA max							
Max load current	C / P = 50 mA / channel L / RS = 20 mA / channel							
Electrical interface <sup>2</sup>	NPN open collector (AEIC-7273, pull-up max +30 V DC) push-pull / line driver HTL (AEIC-7272) line driver RS-422 (AELT-5000 or equivalent)							
Max output frequency	220 kHz							
Counting direction	A leads B clockwise (shaft view)							
Electromagnetic compatibility	according to 2014/30/EU directive							
RoHS	according to 2011/65/EU (01/09/2020) directive							
UL / CSA	certificate n. E212495							

<sup>&</sup>lt;sup>1</sup> as measured at the transducer without cable influences

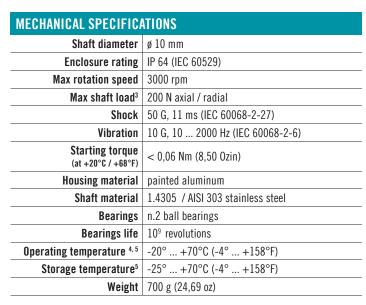
#### RESOLUTIONS

100 - **200** - 300 - 360 - 400 - **500** - 512 - 600 - 720 - **1000** - 1024 - 1200 - 1440 - **2000** - 2048 - 2500

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please directly contact our offices for other pulses, preferred resolutions in bold











VARIANT

custom version XXX

<sup>&</sup>lt;sup>2</sup> for further details refer to OUTPUT LEVELS on TECHNICAL BASICS section

<sup>&</sup>lt;sup>3</sup> maximum load for static usage

<sup>4</sup> measured on the transducer flange

<sup>&</sup>lt;sup>5</sup> condensation not allowed

#### OTHER PRODUCTS | EC 34

CONNECTIONS								
Function	Cable C / P	Cable L / RS	7 pin J C / P	7 pin J L / RS no Zero	7 pin M C / P	7 pin M L / RS no Zero	10 pin J L / RS with Zero	10 pin M L / RS with Zero
+V DC	red	red	6	4	F	D	4 - 5	D - E
0 V	black	black	1	6	А	F	6	F
A+	green	green	3	1	С	Α	1	А
A-	/	brown or grey	/	3	/	С	7	G
B+	yellow	yellow	5	2	Е	В	2	В
В-	/	orange	/	5	/	E	8	Н
Z+	blue	blue	4	/	D	/	3	С
Z-	/	white	/	/	/	/	9	I
<del>-</del>	shield	shield	7	7	G	G	10	J

J connector (7 pin) JIS-C-5432 Size 16 solder side view FV







M connector (10 pin) Amphenol MS3102-E-18-1 solder side view FV











#### MAIN FEATURES

Measuring wheel series designed for specific industrial applications where is required to measure a linear movement (i.e. continuous sheet cutting machines of wood, textiles, glass, etc.).

The body is entirely designed of aluminium and mounted using an oscillating arm pivoted on the shaft. The weight of the metric wheel keeps a stable contact with the material, allowing an accurate measurement of both length and speed. Wheel surface can be in crossed-knurl aluminium, special anti-oil or anti-sliding rubber.

- · 3 channel encoder (A / B / Z) up to 1024 ppr
- · Power supply up to +30 V DC with several electrical interfaces available
- · Up to 105 kHz output frequency
- Compact size
- · Cable output









ORDERING CODE	RH200	A	500	S	5/28	P	8	X	3	PR	. XXX
200 mm measuring	WHEEL S	URFACE mooth A nurled B									
	rubb	erized C t wheel /									
		RES	OLUTION								
	pp refer to the	or from 50									
	Terer to the	available		O PULSE							
		W	ithout zer	o pulse S o pulse Z							
			WILII ZGI		SUPPLY						
		(with	h L electrica	I interface)	5 V DC 5 DC 5/28						
				ELEC	TRICAL IN						
				N	PN open co	ollector C sh-pull P					
				.1 5/001/	lin	e driver L					
		ļ	oower sup	ply 5/28V -	- output K	S-422 <b>RS</b> <b>Shaft n</b>	IAMETER				
							mm 8				
						E	NCLOSURE	IP 54 X			
							MAX	X ROTATIO	N SPEED 00 rpm 3		
									OUTP	UT TYPE	
		pro	eferred cab	le lengths 1	,5/2/3/5	/ 10 m, to I	ca be added aft		lard length ( ON TYPE (eg.		
											VARIANT







270



	FLEGTRICAL CRECIFICATIONS								
ELECTRICAL SPECIFICA	IIUNS								
Resolution	from 50 to 1024 ppr								
Power supply <sup>1</sup>	$5 = 4.5 \dots 5.5 \text{ V DC}$ $5/28 = 4.5 \dots 30 \text{ V DC}$ (reverse polarity protection)								
Current consumption without load	100 mA max								
Max load current	C/P = 50  mA/channel L/RS = 20  mA/channel								
Electrical interface <sup>2</sup>	NPN open collector (AEIC-7273, pull-up max +30 V DC) push-pull / line driver HTL (AEIC-7272) line driver RS-422 (AEIT-5000 or equivalent)								
Max output frequency	105 kHz								
Counting direction	A leads B clockwise (shaft view)								
Electromagnetic compatibility	according to 2014/30/EU directive								
RoHS	according to 2011/65/EU (01/09/2020) directive								
UL / CSA	certificate n. E212495								

<sup>&</sup>lt;sup>1</sup> as measured at the transducer without cable influences

<sup>4</sup> condensation not allowed

CONNECTIONS										
Function	Cable C / P	Cable L/RS								
+V DC	red	red								
0 V	black	black								
A+	green	green								
A-	/	brown or grey								
B+	yellow	yellow								
В-	/	orange								
Z+	blue	blue								
Z-	/	white								
<u></u>	shield	shield								

MECHANICAL SPECIFICA	ATIONS
Shaft diameter	ø8 mm
Enclosure rating	IP 54 (IEC 60529)
Max rotation speed	3000 rpm
Shock	50 G, 11 ms (IEC 60068-2-27)
Vibration	10 G, 10 2000 Hz (IEC 60068-2-6)
Starting torque (at +20°C / +68°F)	< 0,01 Nm (1,42 Ozin)
Bearing stage material	EN-AW 2011 aluminum
Housing material	PA66 glass fiber reinforced
Shaft material	1.4305 / AISI 303 stainless steel
Support material	EN-AW 2011 aluminum
Wheel material	EN-AW 2011 aluminum
Surface material	Smooth / Knurled = EN-AW 2011 aluminium Rubberized = Nitrile NBR 80 $\pm$ 5 Shore A
Bearings	n.2 ball bearings
Bearings life	10 <sup>9</sup> revolutions
Operating temperature <sup>3, 4</sup>	-10° +70°C (+14° +158°F)
Storage temperature <sup>4</sup>	-25° +70°C (-13° +158°F)
Encoder + support weight	250 g (8,82 oz)
Wheel weight	90 g (3,17 oz)

#### **RESOLUTIONS**

50\* - **100** - **200** - 250 - 400 - **500** - 512 - **1000** - **1024** 

\*available without zero pulse

please directly contact our offices for other pulses, preferred resolutions in bold



# RL - RM 500 A / B / C

#### MAIN FEATURES

Measuring wheel series designed for specific industrial applications where is required to measure a linear movement (i.e. continuous sheet cutting machines of wood, textiles, glass, etc.).

The body is entirely designed of aluminium and mounted using an oscillating arm pivoted on the shaft. The weight of the metric wheel keeps a stable contact with the material, allowing an accurate measurement of both length and speed. Wheel surface can be in crossed-knurl aluminium, special anti-oil or anti-sliding rubber.

- $\cdot$  3 channel encoder (A / B / Z) up to 10000 ppr
- Power supply up to +28 V DC with several electrical interfaces available
- Up to 500 kHz output frequency
- Model RM with internal coupling
- Cable or connector output









ORDERING CODE	RL500	A	500	S	5/28	Р	10	X	3	M	R	. 162	+XXX
500 mm measuring wheel 500 mm measuring wheel	- RM series RM500   WHEEL SU sn kn	nooth A urled B erized C wheel / I RESI r from 10 r from 1 t available p	to 10000 oulses list ZER rithout zer with zer	POWEF POWEF al interface) 5 28 V ELEC	DC 5/28 TRICAL IN PN open c	ITERFACE ollector C							
		ţ		ply 5/28V :	pı lin - output R	ish-pull P e driver L S-422 RS SHAFT D		E RATING IP 64 X IP 66 S X ROTATIO 30  cable (sta after DIREC MI JIS-C-54: M12 r M2	ON SPEED 100 rpm 3 OUTI 100 rype ( 100 rype	PUT TYPE h 1,5 m) P eg. PR5) nnector M onnector J ector M12 nnector H			
				to be repo	orted only w	ith connecto	ır output (eş			DIRECT M g connecte		ded .162	









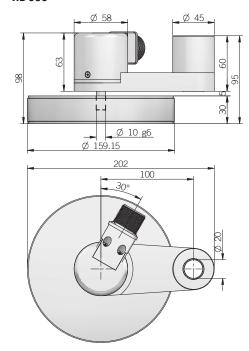


VARIANT custom version XXX

 $<sup>^{\</sup>rm 2}$  for further details refer to OUTPUT LEVELS on TECHNICAL BASICS section

<sup>&</sup>lt;sup>3</sup> measured on the transducer flange

#### **RL 500**



dimensions in mm

#### **ELECTRICAL SPECIFICATIONS Resolution** from 1 to 10000 ppr $5 = 4,5 \dots 5,5 \text{ V DC}$ Power supply<sup>1</sup> $5/28 = 4.5 \dots 30 \text{ V DC}$ (reverse polarity protection) Power draw without load | 800 mW C/P = 50 mA/channelMax load current L / RS = 20 mA/channelNPN open collector (AEIC-7273, pull-up max +30 V DC) push-pull / line driver HTL (AEIC-7272) line driver RS-422 (AELT-5000 or equivalent) Max output frequency250 kHz up to 6000 ppr<br/>500 kHz from 7200 ppr **Counting direction** A leads B clockwise (shaft view) Electromagnetic according to 2014/30/EU directive compatibility **RoHS** | according to 2011/65/EU (01/09/2020) directive **UL / CSA** certificate n. E212495

- <sup>1</sup> as measured at the transducer without cable influences
- $^{\rm 2}$  for further details refer to OUTPUT LEVELS on TECHNICAL BASICS section
- <sup>3</sup> measured on the transducer flange

#### **RL SERIES RESOLUTIONS**

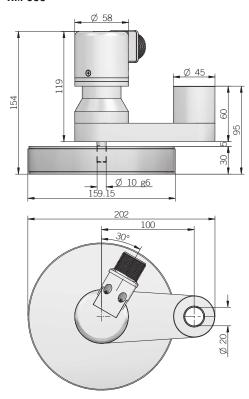
10 - 20 - 50 - **100** - 150 - 200 - 250 - 300 - **360** - 400 - **500** - **512** - 600 - 720 - **1000** - **1024** - 1200 - 1440 - **2000** - **2048** - 2500

### **RM SERIES RESOLUTIONS**

 $\begin{array}{c} 1-2-4-5-10-15-16-20-25-30-32-40-50-60-70-80-90-\\ \textbf{100}-120-128-150-200-240-250-256-300-\textbf{360}-400-480-\textbf{500}-\textbf{512}-\\ \textbf{600}-625-\textbf{720}-750-800-900-\textbf{1000}-\textbf{1024}-1200-1250-1440-1500-\\ \textbf{1600}-1800-\textbf{2000}-\textbf{2048}-\textbf{2500}-3000-\textbf{3600}-4000-4096-\textbf{5000}-6000-\\ \textbf{7200}-8000-8192-9000-\textbf{10000}\end{array}$ 

please directly contact our offices for other pulses, preferred resolutions in bold

#### RM 500



IECHANICAL SPECIFICA	ATIONS					
Shaft diameter	ø 10 mm					
Enclosure rating	X = IP 64 (IEC 60529) S = IP 66 (IEC 60529)					
Max rotation speed	3000 rpm					
Shock	50 G, 11 ms (IEC 60068-2-27)					
Vibration	10 G, 10 2000 Hz (IEC 60068-2-6)					
Starting torque (at +20°C / +68°F)	mod. RL / RM IP64 < 0,03 Nm (4,25 Ozin) mod. RL / RM IP66 < 0,06 Nm (8,50 Ozin)					
Bearing stage material	EN-AW 2011 aluminum					
Housing material	PA66 glass fiber reinforced					
Shaft material	1.4305 / AISI 303 stainless steel					
Support material	EN-AW 2011 aluminum					
Wheel material	EN AB 43100					
Surface material	Smooth / Knurled = EN-AW 2011 aluminium Rubberized = PUR 50 ± 7 Shore A					
Bearings	n.2 ball bearings n.2 ball bearings on support (mod. RM)					
Bearings life	109 revolutions					
Operating temperature <sup>3, 4</sup>	-10° +70°C (+14° +158°F)					
Storage temperature <sup>4</sup>	-25° +70°C (-13° +158°F)					
Encoder + support weight	1000 g (35,27 oz)					
Wheel weight	mod. A/B 900 g (31,75 oz) mod.C with rubber belt 850g (30 oz)					

CONNEC	TIONS												
Function	Cable C / P	Cable L / RS	7 pin J C / P	7 pin J L / RS no Zero	7 pin M C/P	7 pin M L/RS no Zero	10 pin J L / RS with Zero	10 pin M L / RS with Zero	5 pin M12 C / P	8 pin M12 L / RS	12 pin H	5 pin C C / P	8 pin C L / RS
+V DC	red	red	6	4	F	D	4 - 5	D - E	2	7	12	5	7
0 V	black	black	1	6	A	F	6	F	4	1	10	1	8
A+	green	green	3	1	С	Α	1	А	3	6	5	2	1
A-	/	brown or grey	/	3	/	С	7	G	/	5	6	/	2
B+	yellow	yellow	5	2	Е	В	2	В	1	4	8	4	3
B-	/	orange	/	5	/	Е	8	Н	/	3	1	/	4
Z+	blue	blue	4	/	D	/	3	С	5	2	3	3	5
Z-	/	white	/	/	/	/	9	I	/	8	4	/	6
<u></u>	shield	shield	7	7	G	G	10	J	housing	housing	9	/	/

J connector (7 pin) JIS-C-5432 Size 16 solder side view FV



J connector (10 pin) JIS-C-5432 Size 16 solder side view FV



M connector (7 pin)
Amphenol MS3102-E-16-S
solder side view FV



M connector (10 pin) Amphenol MS3102-E-18-1 solder side view FV



M12 connector (5 pin) M12 A coded solder side view FV



M12 connector (8 pin) M12 A coded solder side view FV



C connector (5 pin) H connector (12 pin) - M23 CCW circular M16 Hummel 7.410.000000 - 7.002.912.603





C connector (8 pin)

IEC 60130-9







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<sup>&</sup>lt;sup>4</sup> condensation not allowed

#### MAIN FEATURES

Encoder with potentiometric output signal. Rotary potentiometer is fitted in a sturdy housing and it is supported by two ball bearings. It assures excellent lifetime, speed and high accuracy.

- Singleturn or multiturn models available
- Cable output, connectors available on cable end
- Mounting by round flange

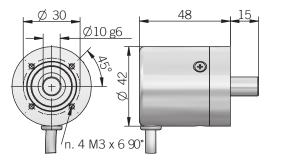








ORDERING CODE	EP	A	103/10	P	R	. XX
	SERIES rotary potentiometer EP					
	fixing flange screw holes ø	MODEL				
		1k ohm	SISTIVE VALUE / 1 turn 102/1			
		10k ohm	/ 1 turn 502/1 / 1 turn 103/1 / 3 turns 502/3			
		10k ohm / 1k ohm / 10	3 turns 103/3 3 turns 102/10			
			) turns 502/10 ) turns 103/10 NIITI	PUT TYPE		
	preferred cable lengths 2 / 3 / 5 / 10 m, to be		e (standard lengt	h 1,5 m) P		
				DIRECT	ION TYPE axial A	
					radial R	VARIAN



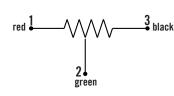
recommended mating shaft tolerance H7 for model  $\ensuremath{\mathrm{A}}$ dimensions in mm

GENERAL	. SPECIFIC	CATION								
Model	Resistive value (Ohm)	Mech. rotation	Electrical rotation	Element technology	Tolerance	Linearity	Minimum resistance (Ohm)	Power rating (70 °C)	Life (shaft revolutions)	Vibration
102/1	1 k	320 ± 5°	same as mech	conductive plastic	±10 %	±1 %	0,2 %	1 W	10'000'000	15 G, 10 150 Hz
102/10	1 k	3600 +10° -0°	same as mech	wirewound	±5 %	±0,25 %	1	2 W	1'000'000	15 G, 10 2000 Hz
502/1	5 k	320 ± 5°	same as mech	conductive plastic	±10 %	±1 %	0,2 %	1 W	10'000'000	15 G, 10 150 Hz
502/3	5 k	1080 +10° -0°	same as mech	wirewound	±5 %	±0,25 %	1	1 W	300,000	15 G, 10 2000 Hz
502/10	5 k	3600 +10° -0°	same as mech	wirewound	±5 %	±0,25 %	1	2 W	1'000'000	15 G, 10 2000 Hz
103/1	10 k	300 ± 5°	270 ± 10°	conductive plastic	±10 %	±5 %	4	1 W	50'000	10 G, 10 150 Hz
103/3	10 k	1080 +10° -0°	same as mech	wirewound	±5 %	±0,25 %	1	1 W	300,000	15 G, 10 2000 Hz
103/10	10 k	3600 +10° -0°	same as mech	wirewound	±5 %	±0,25 %	1	2 W	1'000'000	15 G, 10 2000 Hz

MECHANICAL SPECIFICATIONS				
Shaft diameter	ø 10 mm			
Enclosure rating	IP 54 (IEC 60529)			
Shock	50 G, 11 ms			
Vibration	see table			
Bearing stage material	EN-AW 2011 aluminum			
Shaft material	1.4305 / AISI 303 stainless steel			
Housing material	PA 66 glass fiber reinforced			
Bearings	n.2 ball bearings			
Limit stop	automatic clutch (no stop)			
Operating temperature <sup>1, 2</sup>	0° +80°C (+32° +176°F)			
Storage temperature <sup>2</sup>	-25° +85°C (-13° +185°F)			
RoHS	according to 2011/65/EU (01/09/2020) directive			
UL / CSA	certificate n. E212495			

<sup>&</sup>lt;sup>1</sup> measured on the transducer flange

# **ELECTRICAL CONNECTIONS**













custom version XXX

<sup>&</sup>lt;sup>2</sup> condensation not allowed



#### MAIN FEATURES

**ORDERING CODE** 

Electronic handwheel series designed for positioning on CNC machines with manual drive.

- 3 channel encoder (A / B / Z) up to 2500 ppr
- Power supply up to +30 V DC with several electrical interfaces available
- Up to 220 kHz output frequency
- Cable or connector output
- Mounting by fixing flange

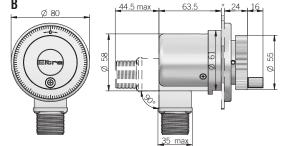


B \*S 100 S 5 L 10 M R . 162 +XXX



SERIE	S									
electronic handwheel E										
	MODEL									
fixing flange screw holes	ø 56 mm B									
		KNOB								
* add to orderin	g code if witl	nout knob <mark>S</mark>								
			SOLUTION							
		able ppr 10								
	refer to t	he available								
				RO PULSE						
		1	without zer	o pulse \$						
			WILII ZEI	o pulse Z						
		/is	th L electrica		R SUPPLY					
		(WII	III L electrica	5 28 \	/ DC 5/28					
					CTRICAL IN					
					IPN open c					
						sh-pull P				
						e driver L				
			power sup	ply 5/28V	- output R					
						SHAFT D	IAMETER			
							mm 10			
								PUT TYPE		
	profo	rred cable le	ngtho 2 / 2 /	/ E / 10 m +	a ha addad		ndard length			
	picici	ileu cabie ie	iigiiis 2 / 3 /	J / 10 III, t	o de adued		L male con			
							32 male co			
								DIRECTI	ON TYPE	
									axial A	
									radial R	
									ATING CO	
								g connecto		
		to be r	eported only	with conne	ctor output	(eg. MR.162	), for mating	g connector	see Accessi	
										VARIANT

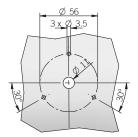
ROHS (E CANOUS



63.5

#### dimensions in mm

#### RECOMMENDED INTERFACE FLANGE DESIGN



ELECTRICAL SPECIFICATIONS				
Resolution	from 100 to 2500 ppr			
Power supply <sup>1</sup>	$5 = 4.5 \dots 5.5$ V DC $5/28 = 4.5 \dots 30$ V DC (reverse polarity protection)			
Current consumption without load	100 mA max			
Max load current	C / P = 50 mA / channel L / RS = 20 mA / channel			
Electrical interface <sup>2</sup>	NPN open collector (AEIC-7273, pull-up max +30 V DC) push-pull / line driver HTL (AEIC-7272) line driver RS-422 (AELT-5000 or equivalent)			
Max output frequency	220 kHz			
Counting direction	A leads B clockwise (shaft view)			
Electromagnetic compatibility	according to 2014/30/EU directive			
RoHS	according to 2011/65/EU (01/09/2020) directive			
UL / CSA	certificate n. E212495			

V DC 30 V DC (reverse polarity protection)	_
	_
A / channel A / channel	_
ector (AEIC-7273, pull-up max +30 V DC) ne driver HTL (AEIC-7272) -422 (AELT-5000 or equivalent)	_
	_
skwise (shaft view)	
2014/30/EU directive	_
2011/65/EU (01/09/2020) directive	_
E212495	
	1.

## **EVB SERIES RESOLUTIONS**

Cable

C/P

red

black

green

yellow

blue

shield

CONNECTIONS

Function

+V DC

0 V

A+

A-

B+

B-

Z+

Z-

**100** - 200 - 360 - 500 - 512 - 720 - **1000** - **1024** - 1440 - 2000 - 2048 - 2500

7 pin J

C/P

4

7 pin J

L / RS

no Zero

4

6

3

please directly contact our offices for other pulses, preferred resolutions in bold

Cable

L / RS

red

black

green

brown or

grey

yellow

orange

blue

white

shield

MECHANICAL SPECIFICATIONS			
Shaft diameter	ø 10 mm		
Enclosure rating	IP 64 (IEC 60529)		
Mechanical indexes per turn	100		
Shock	50 G, 11 ms (IEC 60068-2-27)		
Vibration	10 G, 10 2000 Hz (IEC 60068-2-6)		
Bearing stage material	EN-AW 2011 aluminum		
Shaft material	1.4305 / AISI 303 stainless steel		
Housing material	PA 66 glass fiber reinforced		
Bearings	n.2 ball bearings		
Bearings life	10 <sup>9</sup> revolutions		
Operating temperature <sup>3, 4</sup>	-10° +60°C (+14° +140°F)		
Storage temperature⁴	-25° +70°C (-13° +158°F)		
Weight	450 g (15,87 oz)		

<sup>&</sup>lt;sup>1</sup> as measured at the transducer without cable influences

10 pin M

L / RS

with Zero

D - E

G

10 pin J

L / RS

with Zero

4 - 5

6

7

8

3

10

J connector (7 pin) JIS-C-5432 Size 16 solder side view FV



J connector (10 pin) JIS-C-5432 Size 16 solder side view FV



M connector (10 pin) Amphenol MS3102-E-18-1

M connector (7 pin) Amphenol MS3102-E-16-S

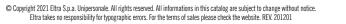
solder side view FV











278

custom version XXX

7 pin M

L/RS

no Zero

Α

C

В

Ε

7 pin M

C/P

Α

C

D

G



<sup>&</sup>lt;sup>2</sup> for further details refer to OUTPUT LEVELS on TECHNICAL BASICS section

<sup>&</sup>lt;sup>3</sup> measured on the transducer flange

<sup>4</sup> condensation not allowed



# **ELECTRICAL INTERFACE SIGNAL SPLITTER**

#### MAIN FEATURES

This board is used when it is necessary to adjust encoder electronic features to control ones. Main functions of EMB are output signal splitting and adaptation of output stages.

For instance, it happens to have an encoder with 5 V DC output and a control that accepts only 24 V DC inputs. It may also happen to use an encoder connected with a control with the same power supply, but different electronics.

It can solve a wide range of problems: check the ordering code to find further informations. On the board there can be up to 2 different voltages and it must be supplied through the X4 connector with the higher voltage used. Moreover it is possible to obtain up to 8 outputs from the same input by assembling several boards in a single support in order to reduce wirings drastically.

In this case the ordering code will contain informations about all outputs. For example, a board with one 5 V DC NPN input and eight 5 V DC line driver outputs has the following ordering code: EMB5N5L5L5L5L5L5L5L5L5L.





				ın		outi		out2 (optiona	i max 8)	
ORDERING CODE	EMB	*0	5	Ĺ	8/24	P	8/24	P	. 2V	. XXX
	SERIES signal splitter EMB									
	9 .	OPTION								
	* add for optically isolated	d input 0								
	INPUT VOLTAG									
	(mod. EMB)		5 V DC 5							
			V DC 24							
	INPUT EL			NNECTOR						
				1B) NPN N						
	(mod	d. EMB) <b>N</b> I	PN open c	ollector C sh-pull P						
			lin	e driver L						
				MB) PNP R						
	001	TPUT VOL	TAGE (OU	T1) X2 C0						
			(mod. EME	0.8 24	5 V DC 5					
					4 V DC 24					
		OUTPU	T ELECTRO	ONICS (OU	JT1) X2 CI	ONNECTOR				
						MB) NPN N				
			(m	iod. EMB) I	NPIN open n	collector C ush-pull P				
					li	ne driver L				
			0	UTPUT VO	LTAGE (O	JT2) X3 CO				
					/mad FM	B) 8 24 \	5 V DC 5			
						od. EMBO) 24				
				OUTP		ONICS (OU		NNECTOR		
							(mod. EM	ib) NPN N		
					(	mod. EMB) N	PN open co	ollector C   sh-pull P		
							lini	e driver L		

The following example may explain better a typical EMB application: an encoder with 5 V DC RS-422 output has to be connected to a 24 V DC push-pull input and also to an instrument with 5 V DC RS-422 input. Ordering code will be: EMB5L8/24P5L where

EMB**5L** indicates 5 V DC line driver input on X1 connector EMB5L**8/24P** indicates 24 V DC push-pull output on X2 connector EMB5L8/24P5L indicates 5 V DC line driver output on X3 connector

Power supply of this board is 24 V DC, because it is the highest used value, and it will be supplied through X4 connector.





out2 (ontional may 8)

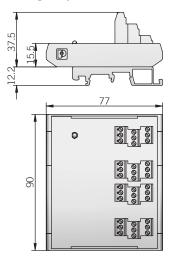
version 2.2V VARIANT custom version XXX

VERSION

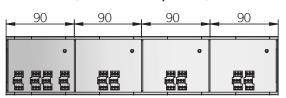


### **EMB**

#### Single implementation



**Multiple** implementation (4 modules / 8 outputs max)



dimensions in mm

ELECTRICAL SPECIFICA	TIONS
Power supply <sup>1</sup>	$\begin{array}{l} 5=4,5\ldots5,5\;\text{V\;DC}\\ 8/24=7,6\ldots30\;\text{V\;DC}\;\text{(reverse polarity protection)}\\ 24=22,8\ldots25,2\;\text{V\;DC}\;\text{(reverse polarity protection)} \end{array}$
Current consumption without load on X4	70 mA max
Supply current on X1 (for sensor power supply)	100 mA max
Max current consumption	Imax = 280 + 960 + 100 = 1340 mA considering: 4 x EMB = 70 x 4 = 280 mA 3 x 8 outputs (40mA each) = 960 mA 1 x input sensor supply current = 100 mA
Electrical interface² (input)	N / C / P / 8/24L / R = window comparator with hysteresis 5L = RS-422 (26LS32 or equivalent)
Electrical interface² (output)	NPN / NPN open coll. (AEIC-7273, pull-up max +30 V DC) push-pull / line driver HTL (AEIC-7272) 5L = line driver RS-422 (AELT-5000 or equivalent)

MEQUANION OPERIE	TIONO				
MECHANICAL SPECIFICA	ATTUNS				
Enclosure rating	IP00				
Operating temperature <sup>3, 4</sup>	-20° +85°C (-4° +185°F)				
Storage temperature <sup>4</sup>	-20° +85°C (-4° +185°F)				
Mounting type					
	DIN 46277-3 rail (Omega)	DIN 46277-2 rail (Omega)			
Weight	150 g (5,29 oz) (1 mod	dule)			

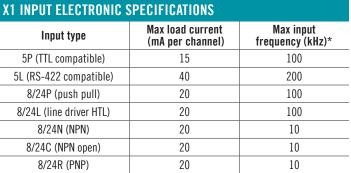
**UL / CSA** certificate n. E212495

according to 2014/30/EU directive

**RoHS** | according to 2011/65/EU (01/09/2020) directive

Electromagnetic

compatibility



<sup>\*</sup> depending on length and cable specs





<sup>&</sup>lt;sup>1</sup> as measured at the terminal board without cable influences

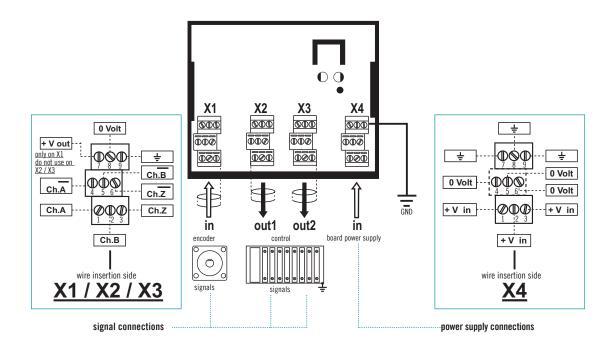
<sup>&</sup>lt;sup>2</sup> for further details refer to OUTPUT LEVELS on TECHNICAL BASICS section

<sup>3</sup> measured on rack

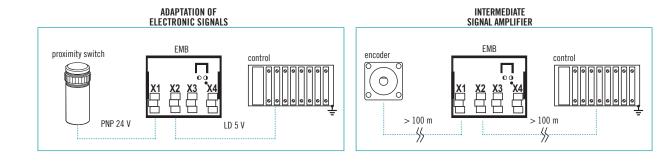
<sup>4</sup> condensation not allowed

#### OTHER PRODUCTS | EMB / EMBO

## TERMINAL BOARD CONNECTIONS



## APPLICATION EXAMPLES









Eltra takes no responsibility for typographic errors. For the terms of sales please check the website. REV. 201201



# **ELECTRONIC INTERFACE SIGNAL SELECTOR**

#### MAIN FEATURES

This board is used when it is necessary to select a signal among a maximum of 3 inputs.

The EMD board accepts input signals coming from a maximum of 3 encoders and provides as output the signals of one of these encoders.

Output signals are selected connecting properly the two inputs, in1 and in2, according to the operating diagram (see next page).

EMD and encoder electronics must be indicated in the ordering code and the electrical interfaces of the connected encoders must be all identical. Moreover the EMD provides 3 contacts normally open that close when respective input is selected.

The following example is needful to understand better the use of this board.

We would like to read the signals of 3 encoders (or other devices with similar features) in sequential way. Encoders must have same output electronics, for example 5 V DC line driver. The instrument for data acquisition, on the contrary, has a different electrical interface, for example 24 V DC push-pull. In this case the EMD board will perfom the selection function among the connected encoders and the matching of the electrical interfaces.

The ordering code will be:

EMD5L8/24P, where EMD5L indicates that inputs are 5 V DC line driver, EMD5L8/24P indicates that output is 8÷24 V DC push-pull. EMD power supply must be the highest value among requested voltages: in this case 8÷24 V DC. The encoder selection is carried out through a logic type signal at in1 and in2 inputs on the terminal board.

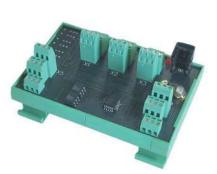
Logic level "1" is obtained connecting a voltage included between 5 and 24 V DC to above mentioned

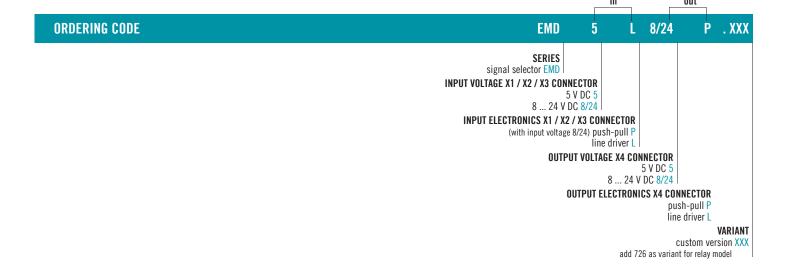
Logic level "0", instead, is correctly interpreted if voltage is included between 0 and 3 V DC. The combination of logic levels at in1 and in2 inputs sets outputs to 4 different states, as described in the table in the following page.









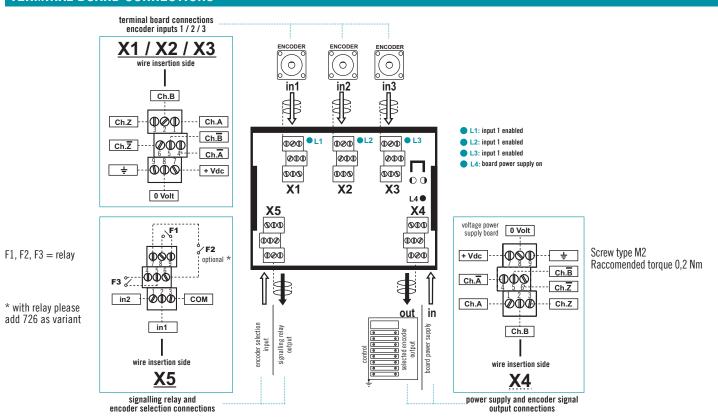






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# TERMINAL BOARD CONNECTIONS

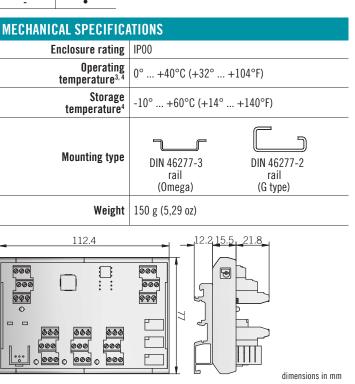


## **LOGIC STATES**

Logic state on X5		Selected encoder on X4			Selected contact on X5 (with variant 726)			
in1	in2	X1	X2	Х3	F1	F2	F3	
0	0	-	-	-	-	-	-	
 1	0	•	-	-	•	-	-	
0	1	-	•	-	-	•	-	
1	1						_	

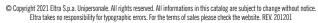
ELECTRICAL SPECIFICATIONS				
Power supply <sup>1</sup>	5 = 4,5 5,5 V DC 8/24 = 7,6 25,2 V DC			
Current consumption without load	150 mA max			
Max output current	P = 20 mA / channel L = 40 mA / channel			
Electrical interface <sup>2</sup>	push-pull / line driver			
Max input current	10 mA for channel			
Input logic levels in1 and in2	"1" = 5 24 V DC "0" = 0 3 V DC			
Contact specifications	Vmax = 125 V AC / 60 V DC Imax = 0,5 A Vmin = 5 V DC Imin = 1 mA			
Electromagnetic compatibility	according to 2014/30/EU directive			
RoHS	according to 2011/65/EU (01/09/2020) directive			
UL / CSA certificate n. E212495				

<sup>&</sup>lt;sup>1</sup> as measured at the terminal board without cable influences













<sup>&</sup>lt;sup>2</sup> for further details refer to OUTPUT LEVELS on TECHNICAL BASICS section

<sup>3</sup> measured on rack

<sup>4</sup> condensation not allowed